

Receiving Report

Date:

13/07/10

Batch No:

1125892

Supplier:

TPY 5812K

Dart P/O:

19834

Packing Slip:

Yes ☒

No ☐

Invoice:

Yes ☐

No ☒

Receipt:

Cash ☐

Cr ☒

Release Note Attached:

Yes ☒

No ☐

N/A ☐

Waybill Attached:

Yes ☒

No ☐

N/A ☐

Shipment Complete:

Yes ☒

No ☐

N/A ☐

QC6 Inspection

OK 13/05/12

N/A ☒

Work Order

N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK)

Level 12

[Signature]

Production/Admin:

Date

13/05/10

Location

Received/Costing

Initial

CZ

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors	PO ID no 19834	All Receipt Dates	All Line Item Types
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All Item ID/GL/WOs	All Rec. Employees	All Currencies
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Grouped by Vendor ID

Total Received Quantity:	156.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$1,353.31
Total Balance Due Quantity:	0.0000

B I L L O F L A D I N G

No: PEC 821693

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 09May13 at 13:04 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-565364- 1 Your PO # 19834
 Part # STANDARD LENGTH Rel #

ALUMINUM FLAT BAR 6061-T6511
 2.00" x 3.50" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
19844	177886	12 FT	1	99

2) Our Order PEC-565364- 2 Your PO # 19834

ALUMINUM FLAT BAR 6061-T6511
 1.00" x 6.00" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
201306967	177887	12 FT	1	86

3) Our Order PEC-565364- 3 Your PO # 19834

ALUMINUM FLAT BAR 6061-T6511
 .50" x 5.00" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
201305283	177888	60 FT	5	179
201305283	177967	12 FT	1	36
Total:		72 FT	6	215

4) Our Order PEC-565364- 4 Your PO # 19834

ALUMINUM FLT BAR ECONOPLT 6061-T6511
 .500" X 10.00" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
201300385	177889	12 FT	1	69
201300758	177890	12 FT	1	70
Total:		24 FT	2	139

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

SHIP FROM:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

SHIP TO: (1)
DART AEROSPACE

NO: PEC 821693
SHIP DATE 09May13 at 13:04 From PFW
PROBILL
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

B I L L O F L A D I N G

5) Our Order PEC-565364- 5 Your PO # 19834
ALUMINUM HEXAGON BAR 6061-T6511
1.00" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
201300916	177891	24 FT	2	25

TOTAL:	Tags	PCS	LBS
	7	12	564

Heat Number *** Chemical Analysis ***
19844
201300385
201300758
201300916
201305283
201306967

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL OF 1 BDL GR.W. 539 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

Page: 2Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

B I L L O F L A D I N G

No: PEC 821693

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 09May13 at 13:04 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 3 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLAT BAR 6061.T6511
2.00" x 3.50" x 144.000"
PART NO. STANDARD LENGTH

P/O/Rel 19834

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by:

BL PEC-821693-001

9May13
Pg 1/1

Certificate of Mill Test Results



TEL: (416)745-4444 FAX: (416)745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4

<http://www.extrudex.com>

MILL TEST REPORT

BILL TO THYSSENKRUPP MATERIALS NA	CERT CODE 1	DATE OF SHIPMENT 3/11/2013	EXTRUDEX ORDER NO. 155112 - 7	MANIFEST NO. 284131
SHIP TO THYSSENKRUPP MATERIALS NA	CUSTOMER PO PEC-246186	ALLOY 6061	MADE IN CANADA	
SO DESCRIPTION 2"x3.5" FB	CUSTOMER PART NUMBER	TEMPER T6511	CERTIFICATION MILL TEST ASTM B221-12	
SALESMAN FORBES DODWELL				

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Mar/07/13	44.1	41.0	13.10	89.9, 90.0, 89.7	or 13/05/12

Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11 19844 6061	0.54	0.21	0.18	0.05	0.84	0.04	0.00	0.01	0.02	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	Remainder 0.00

David Natale
Quality Control Manager

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

1 - CUSTOMER COPY

MILL TEST REPORT

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLAT BAR 6061-T6511
50" x 3.00" x 144.0000"
PART NO.

P/O Ref 19834

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results
BL PEC-821693-003
9 May 13
Pg 1/1



SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR DOWEN NUMBER	ITEM
171341	6

BILL TO	MAN/EST NUMBER	DIE NUMBER	DATE OF SHIPMENT
Thyssenkrupp Materials NA	185233	RB0101	3/20/2013
SHIP TO	CUSTOMER PO	ALLOY/TEMPER	SALES PERSON
Thyssenkrupp Materials NA, Toronto	PEC-246553	6061-T6511	David Schroeder
Quantity Certified	CUSTOMER PART NUMBER	DESCRIPTION	
1,694 lbs	RB0101	SCRB, 600x5,000	

CERTIFICATION
ASTM-B221-12a StencilCont
SPECIFICATION
AMS-QQA-200/8

Items produced and certified as 6061-T6511
also meet the requirements of 6061-T6

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201305283	03/15/13	44.8	42.7	14.8
2	201305283	03/15/13	44.5	42.5	15.3
3	201305283	03/15/13	45.8	43.6	15.6
4	201305283	03/15/13	46.0	44.1	14.8
5	201305283	03/15/13	45.2	43.2	15.5

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Others		Melt Source:
											Each	Total	
022031	6061	0.78	0.34	0.32	0.12	0.89	0.15	0.08	0.02	97.30	0.05	0.15	United States of America
2BT662	6061	0.65	0.15	0.21	0.03	0.86	0.06	0.01	0.01	98.02	0.05	0.15	Canada
C67R0388-280	6061	0.66	0.16	0.19	0.01	0.86	0.05	0.01	0.01	98.06	0.05	0.15	United States of America

Calvin J. Wiggins, Director of Quality & Technical Services

Print Date: 3/26/2013

Rev. 9/29/11 - UMS

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLT BAR ECONOPLT 6061-T6511
500" X 10.00" X 144.0000"

PART NO.

PO/Rel 19834

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results
BL PEC-821693-004
9May13
Pg 1/1



SERVICE CENTER METALS
5860 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
167047	6

BILL TO

ThyssenKrupp Materials NA

SHIP TO

ThyssenKrupp Materials NA PEC

Quantity Certified 1,905 lbs

27 pcs

PL0734

PL 500 X 10.00

MANIFEST NUMBER

179709

DIE NUMBER

PL0734

DATE OF SHIPMENT

1/23/2013

CUSTOMER PO

PEC-245090

ALLOY/TEMPER

6061-T6511E

SALESPERSON

David Schroeder

CERTIFICATION

ASTM-B22-1-12 StencilContinuous

SPECIFICATION

AMS-QQA-200/8

OK 13/05/12

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

Mechanical Properties

Tests

Lot No.

1 201300758

Test Date

01/18/13

Ultimate Tensile Strength (KSI)

45.0

Yield Strength (KSI)

42.3

Percent Elongation

15.6

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Others
C67R0349	6061	0.63	0.16	0.18	0.01	0.85	0.06	0.01	0.01	98.09	0.05
											Total
											0.15
											Melt Source:
											United States of America

Print Date: 1/23/2013

Calvin J. Wiggins, Director of Quality & Technical Services

Rev. 9/23/11 - UMS

THYSSENKRUPP MATERIALS NA

P.O./Rel 19834

Certificate of Mill Test Results

BL PBC-821693-002

DART AEROSPACE
ALUMINUM PLAT BAR 6061-T6511
1.00" x 6.00" x 144.0000"

PART NO.

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

9 May 13
Pg 1/1



SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
173807	5

CERTIFICATION

ASTM-B221-12a StencilCont

SPECIFICATION

AMS-QQA-200/8 - 1997

AMS-QQA-200/8 - 1997

OK 13/04/12

BILL TO

ThyssenKrupp Materials NA

MANIFEST NUMBER

187246

DIE NUMBER

MRB1826

DATE OF SHIPMENT

4/12/2013

SHIP TO

ThyssenKrupp Materials NA, Toronto

CUSTOMER PO

PEC-247407

ALLOY / TEMPER

6061-T6511

SALES PERSON

David Schroeder

Quantity Certified

1,197 lbs

14 pcs

CUSTOMER PART NUMBER

MRB1826

DESCRIPTION

MQRB 1,000x6,000

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties

Tests

Lot No.

Test Date

4/11/13

Ultimate Tensile Strength (KSI)

min 48.30 max 50.80

Yield Strength (KSI)

min 46.40 max 49.20

Percent Elongation

min 15.20 max 17.90

4 201306967

4/11/13

min 48.30 max 50.80

min 46.40 max 49.20

min 15.20 max 17.90

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Others	Melt Source:
											Each	Total
0313147	6061	0.74	0.38	0.31	0.10	0.90	0.11	0.07	0.02	97.37	0.05	0.15
0313150	6061	0.76	0.35	0.32	0.10	0.86	0.11	0.07	0.02	97.41	0.05	0.15
											United States of America	United States of America

Print Date: 4/12/2013

Calvin J. Wiggins

Calvin J. Wiggins, Director of Quality & Technical Services

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLT BAR ECONO PLT 6061-T6511
500" X 10.00" X 144.0000"

PART NO.

P/O Ref 19834

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

BL PEC-821693-004

9 May 13
Pg 1/1

Certificate of Mill Test Results

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS



SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875

OUR ORDER NUMBER	ITEM
166553	5

BILL TO
ThyssenKrupp Materials NA
SHIP TO
ThyssenKrupp Materials NA PEC
Quantity Certified 1,905 lbs 27 pcs

MANIFEST NUMBER
179103
CUSTOMER PO
PEC-244942
CUSTOMER PART NUMBER
PL0734
DIE NUMBER
PL0734
DATE OF SHIPMENT
1/17/2013
SALES PERSON
David Schroeder

CERTIFICATION
ASTM-B221-12 Stencil Continuous
SPECIFICATION
AMS-QQA-200/8

13/05/12

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201300385	01/15/13	44.9	42.2	15.3

Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Others	Total	Melt Source:
C67R0338	6061	0.65	0.15	0.18	0.01	0.84	0.06	0.01	0.01	98.09	0.05	0.15		United States of America

Print Date: 1/17/2013

Calvin J. Wiggins, Director of Quality & Technical Services

Rev 9/23/11 - LMS

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM HEXAGON BAR 6061-T6511
1.00" X 1.44, 0000"
PART NO.

PO/Rel 19834

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

BL PEC-821693-005

9May13
Pg 1/1

Certificate of Mill Test Results



SERVICE CENTER METALS
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
167188	3

ROLL TO	MANIFEST NUMBER	ID# NUMBER	DATE OF SHIPMENT
ThyssenKrupp Materials NA	180099	XB0056	1/25/2013
SHIP TO	CUSTOMER PO	ALLOY/TEMPER	SALESPERSON
ThyssenKrupp Materials NA PEC	PEC-245125	6061-T6511	David Schroeder
Quantity Certified	CUSTOMER PART NUMBER	DESCRIPTION	
965 lbs	XB0056	Hex 1.000+/- .005	

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

CERTIFICATION
ASTM-B221-12 Stencil/Continuous
SPECIFICATION
AMS-QQA-200/8

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

OK 13/05/12

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201300916	01/21/13	48.0	44.8	18.4

Chemical Composition for Aluminum Alloy 6061

<u>Cast Number</u>	<u>Alloy</u>	<u>Si</u>	<u>Fe</u>	<u>Cu</u>	<u>Mn</u>	<u>Mg</u>	<u>Cr</u>	<u>Zn</u>	<u>Ti</u>	<u>Al</u>	Others		<u>Melt Source:</u>
											<u>Each</u>	<u>Total</u>	
122421	6061	0.72	0.34	0.33	0.11	0.87	0.18	0.05	0.02	97.38	0.05	0.15	United States of America

Print Date: 1/25/2013

Calvin J. Wiggins, Director of Quality & Technical Services



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19834**

Purchase Order Date 5/8/2013

PO Print Date 5/8/2013

Page Number 1 of 3

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

M/20552

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
C613/05/03

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6B2.000X03.500	6061-T6 Bar 2.00 x 3.50	5/13/2013 Yes	12.00 f	Yours ppd	\$16.8333	\$202.00 ✓
		Special inst: MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221					
2	M6061T6B1.000X06.000	6061T6 BAR 1.00 X 6.00	5/13/2013 Yes	12.00 f	Yours ppd	\$14.3333	\$172.00 ✓
		Special Inst: MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221					

6/3/01/90

PO Instructions: NO PEC ST-564517
NO PEC ST-565145

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required. YES NO

Change Nbr: 1

Change Date: 5/8/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19834**

Purchase Order Date 5/8/2013

PO Print Date 5/8/2013

Page Number 2 of 3

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

3	M6061T6B0.500X05.000	6061-T6 Bar .500 x 5.000	5/13/2013 Yes	72.00 f	Yours ppd	\$6.0000	\$432.00
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Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR ASTM B221

4	M6061T6B0.500X10.000	6061-T6 Bar .500 x 10.000	5/13/2013 Yes	24.00 f	Yours ppd	\$11.7500	\$282.00
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Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR ASTM B221

5	M6061T6H1.000	6061-T6 HexBar 1.000	5/13/2013 Yes	24.00 f	Yours ppd	\$2.0000	\$48.00
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Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM HEX BAR
SPEC: QQ-A-225/8 OR AMS-QQ-A-225/8
(OR AMS4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR
AMS 4160) OR ASTM B211 OR ASTM B221

PO Instructions: NO PEC ST-564517
NO PEC ST-565145

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required **YES** NO

Change Nbr: 1

Change Date: 5/8/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19834**

Purchase Order Date 5/8/2013

PO Print Date 5/8/2013

Page Number 3 of 3

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

6	M303B0.750X1.500	303 BAR .750" X 1.500"	5/15/2013 Yes	12.00 f	Yours ppd	\$18.9500	\$227.40
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Special Inst: MATERIAL: AISI 303 SS BAR AS PER
ASTM A582
NOTE: 304/316 NOT ACCEPTABLE

PO Total:

\$1,363.40

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

PO Instructions: NO PEC ST-564517
NO PEC ST-565145

Change Nbr: 1

Change Date: 5/8/2013

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required - YES NO